

# CELANYL® A3 GF50 NC 1102/J

## CELANYL®

Car industry, Household appliances, Electrical devices.

### Product information

Resin Identification	PA66-GF50	ISO 1043
Part Marking Code	>PA66-GF50<	ISO 11469

### Rheological properties

Moulding shrinkage range, parallel	0.3 %	ISO 294-4, 2577
Moulding shrinkage range, normal	0.5 - 0.6 %	ISO 294-4, 2577

### Typical mechanical properties

	dry/cond.		
Tensile modulus	16000 /-	MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	230 /-	MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	2.2 /-	%	ISO 527-1/-2
Charpy impact strength, 23°C	95 /-	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, 23°C	15 /-	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, 23°C	16 /-	kJ/m <sup>2</sup>	ISO 180/1A
Izod impact strength, 23°C	80 /-	kJ/m <sup>2</sup>	ISO 180/1U
Poisson's ratio	0.33 / - <sup>[C]</sup>		

[C]: Calculated

### Thermal properties

	dry/cond.		
Melting temperature, 10°C/min	265 / *	°C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	257 / *	°C	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	262 / *	°C	ISO 75-1/-2

### Flammability

	dry/cond.		
Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	IEC 60695-11-10
UL recognition	yes / *		UL 94

### Physical/Other properties

	dry/cond.		
Humidity absorption, 2mm	0.9 / *	%	Sim. to ISO 62
Water absorption, 2mm	4 / *	%	Sim. to ISO 62

### Injection

Drying Recommended	yes
Drying Temperature	80 °C
Drying Time, Dehumidified Dryer	2 - 4 h
Processing Moisture Content	≤0.15 %
Melt Temperature Optimum	295 °C
Min. melt temperature	285 °C
Max. melt temperature	305 °C
Screw tangential speed	≤0.2 m/s
Mold Temperature Optimum	100 °C
Min. mould temperature	70 °C

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Max. mould temperature

120 °C

### Characteristics

Processing

Injection Moulding

Delivery form

Granules

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Page: 2 of 2

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